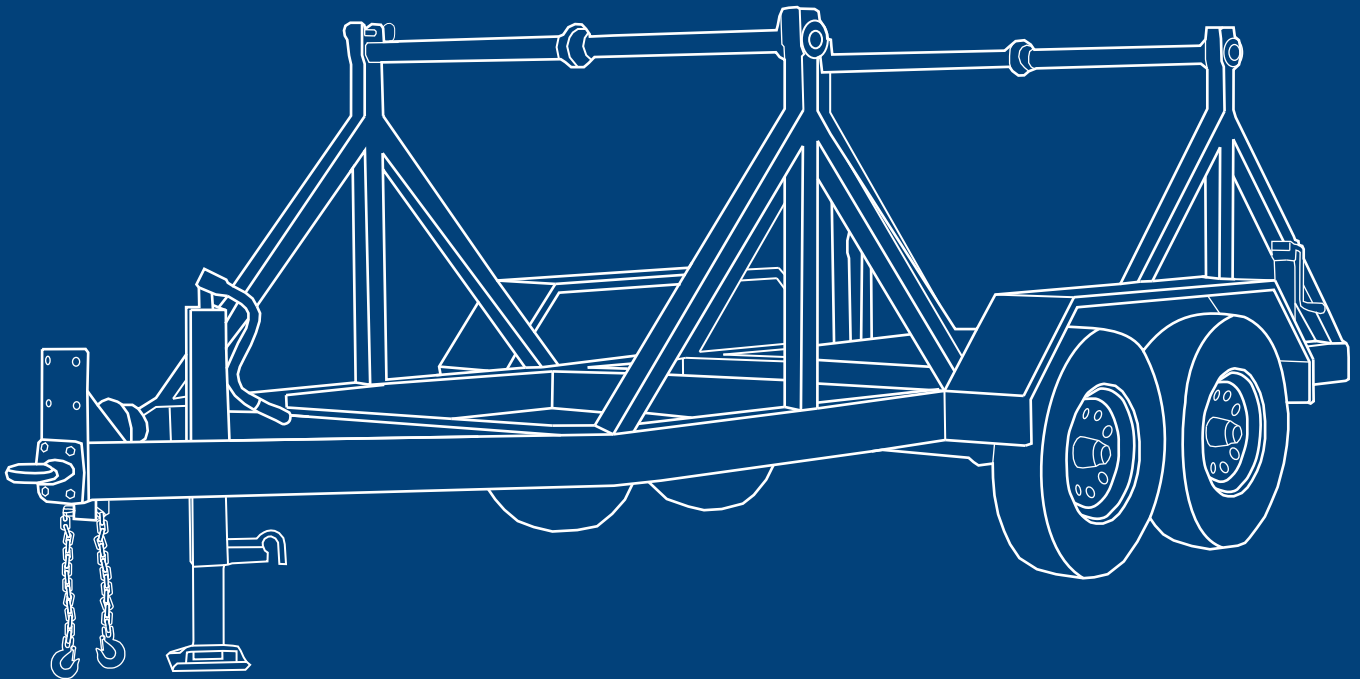


# Multiple Reel Trailers

# Operation & Service Manual



**Wheeler Reeler**



**MR120X2**



**I-MR130X3**



# Wheeler Reeler

## Wheeler Reeler Specifications

Model Number	MR120X2	MR120X3	I-MR110X2	I-MR130X3	LR120X3
Payload Rating (max.)	12,000 lb.	12,000 lb.	11,000 lb.	13,000 lb.	12,000 lb.
Reel Diameter (max.)	96 in.	96 in.	120 in.	120 in.	96 in.
Reel Width (max.)	60 in.	60 in.	60 in.	60 in.	58 in.
Trailer Length	19 ft.	26.5 ft.	22.5 ft.	34 ft.	19.5 ft
Trailer Width	96 in.	96 in.	96 in.	96 in.	96 in.
Weight	2,500 lb.	2,850 lb.	3,000 lb.	4,300 lb.	2,400 lb.
Tires	ST235 / 85R 16G	ST235 / 85R 16G	ST235 / 85R 16G	ST235 / 85R 16G	ST235 / 85R 16G
Breaks / Breakaway Kit	12 V. Elec (std.)	12 V. Elec (std.)	12 V. Elec (std.)	12 V. Elec (std.)	12 V. Elec (std.)

### Standard Equipment:

- Choice of electric connector
- Rear Jack Stabilizers

### Custom Features:

- Chock Blocks (with or w/o mount)
- Mud Flaps

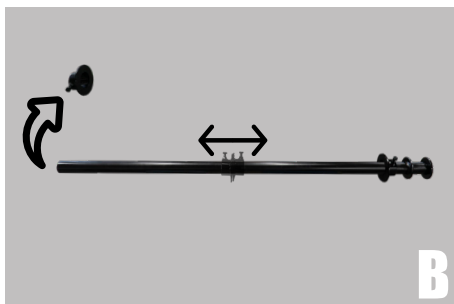
At Slabach Enterprises we continually strive to manufacture the most reliable and highest quality products for our customers. Therefore, we reserve the right to improve or modify our products from time to time without incurring any obligation to change, improve or modify any previously purchased manufactured products.

## OPERATING INSTRUCTIONS

### LOADING

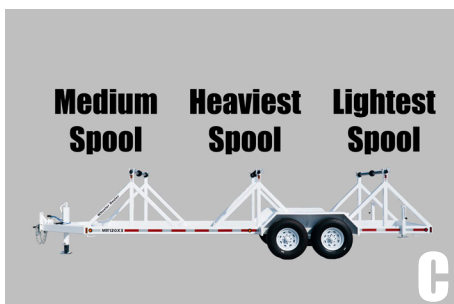


Prior to loading, attach the trailer's hitch, safety chains, electrical connector and breakaway kit to the tow vehicle. Always park the trailer on stable, flat ground prior to loading or unloading. Remove the spool bar pins (A) and one spool clamp from the open end of spool bar. Leave the other spool clamp positioned closest to the welded end collars on the spool bar (B). Loading the heaviest spool first, insert open end of the spool bar into the center opening of spool and center the spool on the bar. With spool centered, slide the existing spool clamp against the spool and tighten. Install the other spool clamp on spool bar and slide against the other side of spool and tighten. Based upon spool weight, use the proper lifting equipment and place spool to the corresponding load position on the trailer (C,D).



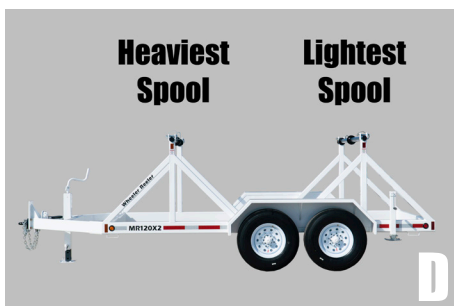
**NOTE:** Ensure the spool clamps are tight, the lifting area is clear of all obstacles and personnel. Prior to initiating the lifting process, ensure spool clamps are tight to keep the spool stationary. Make sure to lift the spool evenly to avoid serious injury or death.

Once spool is correctly positioned on the trailer, install and secure the spool bar pins on each side of trailer. Repeat the same loading process with the next heaviest spool placed to the front or forward most loading position on trailer and the lightest spool placed to the rear.



### UNLOADING

Prior to unloading, trailer must be attached to the tow vehicle at all times. Always park the trailer on stable, flat ground prior to loading or unloading. **NOTE:** Make certain the spool bar clamps are tight, the lifting area is clear before removing spool from trailer. Begin by removing the spool bar pins from the spool located closest to the rear on the trailer (A). Based upon spool weight, use the proper lifting equipment to remove spool from trailer. With spool safely secured on the ground, loosen and remove the spool bar clamp closest to the open end of the spool bar. Once clamp is removed, slide and remove spool bar from the spool. With bar removed, slide the spool bar clamp back onto the bar and tighten. Place empty bar back onto trailer and install the spool bar pins.



Repeat same unloading process for the next heaviest spool as outlined in (C,D) until all spools have been unloaded and trailer is empty.



# Wheeler Reeler

## CAUTIONS

1. ALWAYS load the spools in the order shown in the Operating Instructions (Pg 3)
2. NEVER drive above 55 mph when trailer is under load.
3. ALWAYS ensure the spool is lifted evenly, the spool clamps are tight, and the lifting area is clear of all obstacles and personnel before lifting.
4. Trailer must ALWAYS be securely attached to the tow vehicle during loading, unloading, operation and transportation. Trailer should NEVER be loaded or unloaded on an incline.
5. When under load, ALWAYS keep the spool centered on the spool bar with the spool bar collars secured and tight.
6. The hitch should be adjusted so the frame of the trailer is parallel to the ground when connected to the tow vehicle.
7. To monitor and control spool speed and rotation, ALWAYS keep an attendant with the trailer during the de-spooling process.
8. When connecting the trailer to the tow vehicle, ensure the hitch, safety chains, electric connector and breakaway kit are properly attached or connected. Check the trailer tires for proper air pressure, the lug and hitch bolts for proper tightness, and the electrical system (lights and brakes) are operating correctly.
9. To avoid possible injury, NEVER LIFT OR MOVE the tongue of the trailer by hand.
10. To avoid accident or injury, NEVER move or transport the trailer without first inserting and properly securing all the spool bar pins.

## STATEMENT OF WARRANTY

Slabach Enterprises warrants to the original purchaser of Slabach Enterprises newly manufactured equipment, that such equipment to be free from defects in materials and workmanship, when properly maintained, and under normal use and service, which means loading, unloading and transportation of uniformly distributed legal loads that do not exceed the gross vehicle weight rating (GVWR) set forth on the vehicle identification plate and in a manner in which does not subject the trailer to strains and impacts greater than are imposed by normal use as prescribed in this manual and the trailers specifications for a period of one year (12 months) commencing with date of delivery to the original purchaser.

The obligation of Slabach Enterprises under this warranty is expressly limited, at our option, to replacement or repair at Slabach Enterprises Manufacturing, 215 S 14th St., Kalona, Iowa 52247 or at an approved service facility designated by Slabach Enterprises of such part or parts as inspection shall disclose to have been defective. This warranty does not apply to defects or damage caused by accident, abuse, negligence or misuse of the trailer or its components (including failure to provide reasonable and necessary maintenance) while in the possession of the original purchaser.

Slabach Enterprises shall not be liable for consequential damages of any kind, including, but not limited to, consequential labor costs or transportation charges in connection with replacement or repair of defective parts.

Slabach Enterprises makes no warranty with respect to tires and trade accessories. They are subject to the warranties of their original manufacturers.

Any implied or statutory warranties, including any warranty of merchantability or fitness for a particular purpose, are expressly limited to the duration of this written warranty. Slabach Enterprises makes no express warranty, nor is anyone authorized to make any on behalf of Slabach Enterprises.



# Wheeler Reeler

## SERVICING

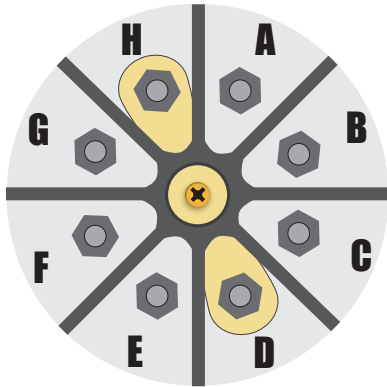
1. Periodically inspect the spool bar for wear. If replacement parts are necessary, please contact our customer service department at (319) 656-3434.
2. Check the breakaway battery for proper voltage and function prior to each use
3. When hitching trailer to the tow vehicle, ALWAYS connect the safety chains, electric connector and breakaway kit prior to transport. Check the trailer tires for proper air pressure, the lug and hitch bolts for tightness, and the electrical system (lights and brakes) for proper operation.
4. Under normal use, the wheel bearings should be inspected annually and repacked if necessary.

To ensure efficient and prompt service,  
please specify the model and serial number for all equipment related inquiries.

MODEL \_\_\_\_\_  
SERIAL NO. \_\_\_\_\_

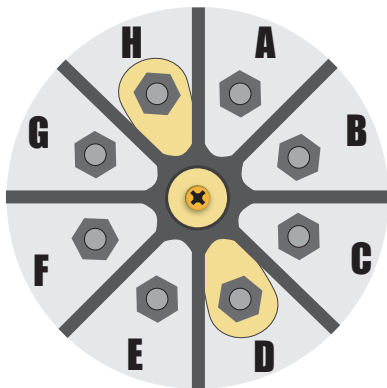
## ELECTRICAL WIRING DIAGRAM

### Bargman / RV Plug to Terminal Box



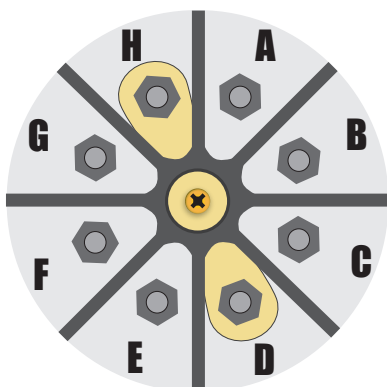
Terminal Position	Trailer Wire Color	Pig Tail Wire Color	Function
A	Blue	White	Ground
B	Empty	Empty	
C	Black / Black	Brown	Marker / Tail Light
D	White / White / Black (w/ White Tape)	Empty	Brakes
E	Empty	Empty	
F	Red / Green	Green	Right Turn
G	Red / Green	Yellow	Left Turn
H	Empty	Black	Brakes / 12v

### 7 - Hole Plug to Terminal Box



Terminal Position	Trailer Wire Color	Pig Tail Wire Color	Function
A	Blue	White	Ground
B	Empty	Empty	
C	Black / Black	Brown	Marker / Tail Light
D	White / White / Black (w/ White Tape)	Empty	Brakes
E	Green	Green	Right Turn
F	Red / Red	Red	Brake Light
G	Green	Yellow	Left Turn
H	Empty	Black	Brakes / 12v

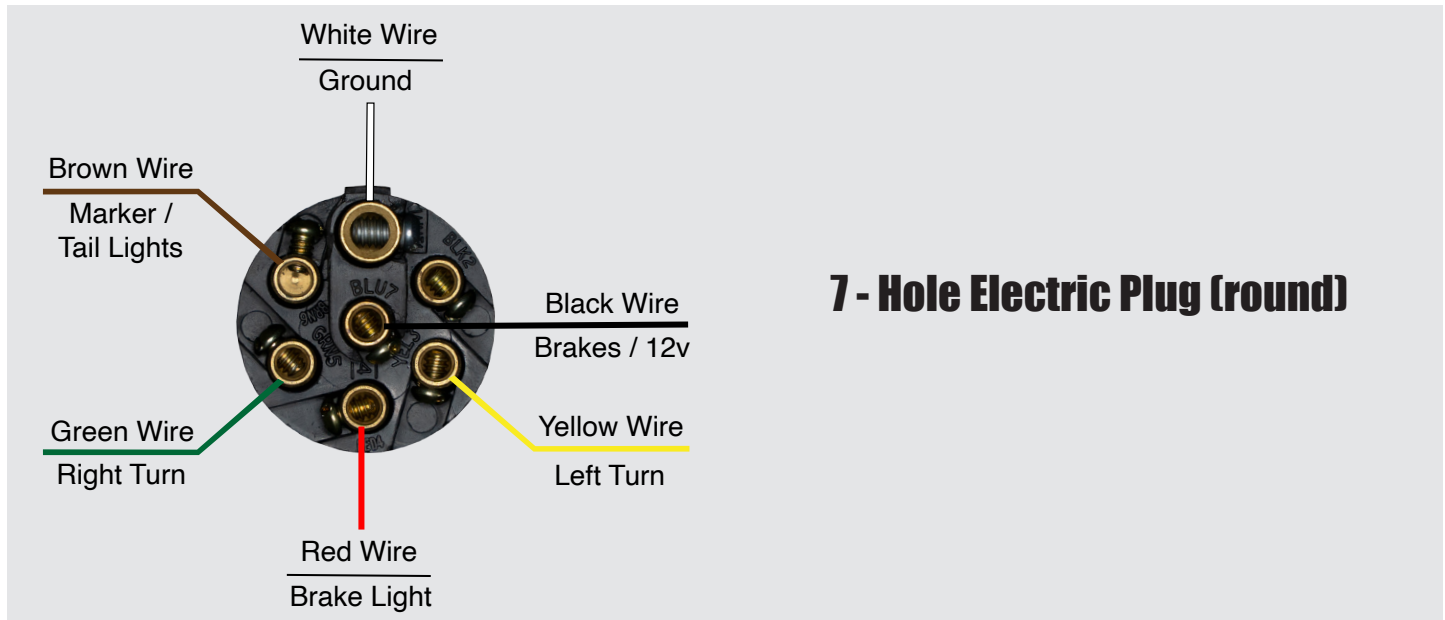
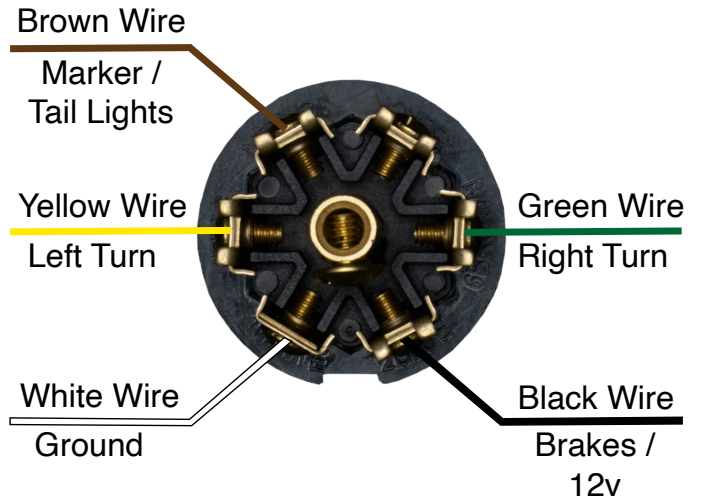
### 6 - Hole Plug to Terminal Box



Terminal Position	Trailer Wire Color	Pig Tail Wire Color	Function
A	Blue	White	Ground
B	Empty	Empty	
C	Black / Black	Brown	Marker / Tail Light
D	White / White / Black (w/ White Tape)	Empty	Brakes
E	Empty	Empty	
F	Red / Green	Green	Right Turn
G	Red / Green	Yellow	Left Turn
H	Empty	Black	Brakes / 12v

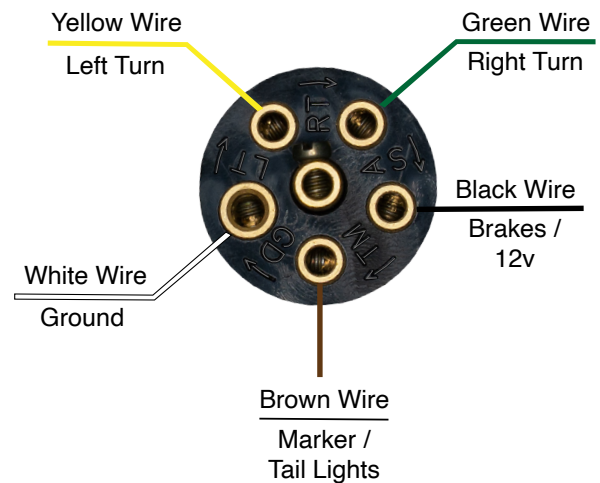
## ELECTRICAL WIRING DIAGRAM

### Bargman / RV Electric Plug (flat)



### 7 - Hole Electric Plug (round)

### 6 - Hole Electric Plug







## **Wheeler Reeler**

**P.O Box 814  
Kalona, Iowa 52247-0814  
office@slabach.com  
www.slabach.com**

